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BONDTHANE XP-130S

DESCRIPTION: **BONDTHANE XP-130S** is a high solids aliphatic/polyester waterborne polyurethane that exhibits low gloss “soft rubbery” feel film. This product is very low in VOC, APEO free, and contains no co-solvent.

SUGGESTED USES: **BONDTHANE XP-130S** is ideal for coating flexible substrates where a low gloss film with a soft rubbery film is desired

CHARACTERISTICS:

- * Soft, rubbery feel
- * Inherently low gloss without the use of external flatteners
- * Silicone-free
- * Can be crosslinked to enhance performance
- * Forms a film at room temperature

APPLICATION: **BONDTHANE XP-130S** may be used alone or in combination with other polyurethane dispersion resins or additives. It may be applied by rotogravure, wire wound rod and spray.

CURING/CROSSLINK **BONDTHANE XP-130S** can be air-dried. Typical drying temperatures and dwell times for aqueous coatings are sufficient to produce optimal film properties. This product may be crosslinked with a variety of chemistries that will result in better abrasion-, chemical- and water-resistance properties. See Hauthaway’s *Crosslinker Quick Reference Guide* for information on two-component or heat-activated crosslinker options.

PHYSICAL PROPERTIES

SOLIDS	60% (±2)
VISCOSITY (#3@50 rpm @25C)	250 - 2000 cps
pH	7.0 – 9.0
DENSITY	8.6 lbs/gal